

Work Order ID 50029



Page 1

July 6, 2009 7:39:33 AM

Item ID: D2235-1

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Basket Rib

Start Date: 08/07/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 17/07/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D2235

Rev B1

100

0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

1- Pick D3166-1 and cut as per dwg D2235 using DT8302 2- remove identification markings on tube 3- deburr

B48573 x 8 7
B56034 x 2

SAD 09-07-08

Qty 10

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

27 80967109

Qty 10

120

0.00



Identify as per dwg & Stock Location: WA

Packaging

Memo

0.00

Packaging

SAD 09-07-09 Qty 10

Work Order ID 50029

Page 2

July 6, 2009 7:39:33 AM

Item ID: D2235-1

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Basket Rib

Start Date: 08/07/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 17/07/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/10

MF 09-07-09

Picklist Print

July 6, 2009 7:39:32 AM

Page 1

Work Order ID: 50029

Parent Item: D2235-1RevB1

Parent Item Name: Basket Rib

Comments:

Start Date: 08/07/2009

Required Date: 17/07/2009

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3166-1RevA1

Manufactured

No

100

Each

0.0000

10.0000



Basket Hoop

B48573 x 8

B50034 x 2

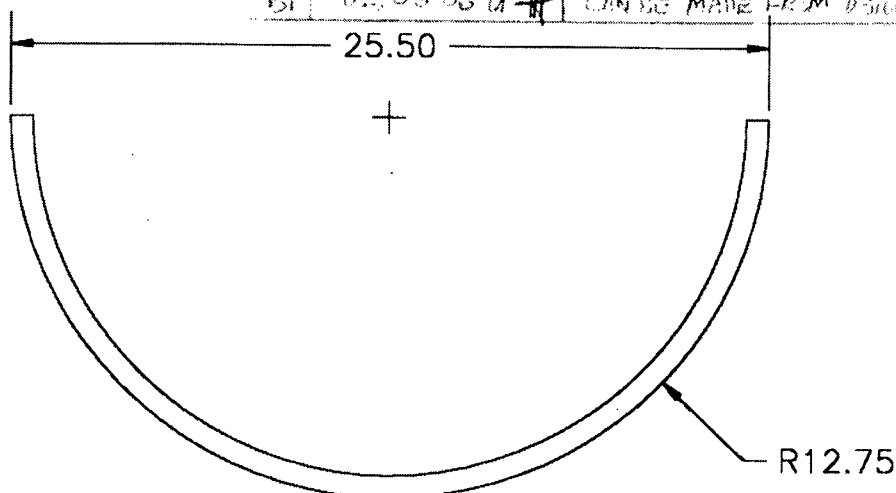


SAD 08-07-09 QTY X10

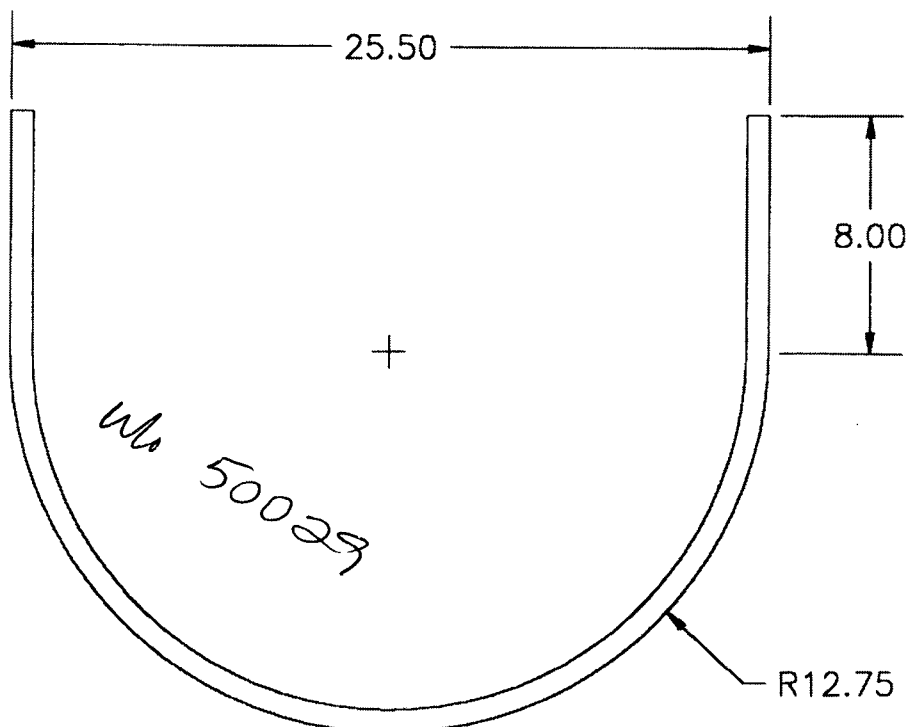


DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
<i>[Signature]</i>	<i>[Signature]</i>	D2235	SHEET 1 OF 1
DATE	TITLE		SCALE
94:12:16	BASKET RIBS		

BI 02.03.06 *[Signature]* CAN BE MADE FROM D3100-1



D2235-1



D2235-3

CAN BE MADE FROM D3100-1 *[Signature]*
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.